

Duplicate

Work Order ID 82841

April-24-12 7:49:29 AM

82841

Page 1

Item ID: D350-567-023

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Replacement Window, Large

Start Date: 4/10/12 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 4/20/12 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev D

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD350-567-023

CHG002

Szder/25

JB

PICK K.T

1

12/04/24 JB

JP

110

0.00

110

Packaging

Packaging

Memo

0.00

Packaging

Pick Packing Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

Szder/25

(#)

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Item ID: D350-567-023

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Replacement Window, Large

Start Date: 4/10/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/20/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-567-023

Location:

PPP Rev: C

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

PPP 82843

12/4/25

12/4/25

ME
12-04-25

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Parent Item Name: Replacement Window, Large

Required Date: 4/20/12

Required Qty: 1.00

Comments: IPP Rev:A New Issue 07-06-07 JLM
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
212-12 Receptacles		Purchased	No			110	Each	89.0000	9	9	✓ JB		OK

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST380 89120077 89

2600-6	Purchased	No	110	Each	131.0000	* 9	9
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<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST380 36120077 36ST381 95121287 95

2600-LW	Purchased	No	110	Each	111.0000	9	9
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<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST381 100

121287	100
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ST398 11120648 11

AN526C832R9	Purchased	No	110	Each	291.0000	22	22
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<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
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ST346 282120181 200120833 82ST347 9

118983 9

AN960JD8	NAS1149DN832J	Purchased	No	110	Each	0.0000	50	50
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Washer

50 50 ✓ JB ~~50~~ 1204/24
120422

Picklist Print

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Work Order ID: 82841

Parent Item: D350-567-023

Start Date: 4/10/12

Required Date: 4/20/12

Parent Item Name: Replacement Window, Large

Start Qty: 1.00

Required Qty: 1.00

D2463 Manufactured No

110 f 298.8729 6.25 6.5789474

Seal

(D2463-075) Cut (1) at 75.00" as per dwg ***per kit***

Location

Loc Qty

Loc Code

ST404

298.8729

72232

15.38

79478

283.4929

29428

D2942 Manufactured No

110 Each 1.0000

Replacement Window

Location

Loc Qty

Loc Code

ST209

1

79312

1

79312

DT8439 Manufactured No

110 Each 0.0000

template

FG-778150-550-ROL

Purchased No

110 sf 3,106.6510 20 20

7781 9oz Glass 50"x125yd

2 Square Yards

Location

Loc Qty

Loc Code

CA

3106.651

104845

3

108932

18

111166

392

113905

563

117602

670.651

119099

1460

119099

MS20470AD3-5

Purchased No

110 Each 3,570.0000 18 18

Rivet

Location

Loc Qty

Loc Code

ST319

3570

104817

3030

9682

540

9682

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Shop Packet Print

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Picklist Print

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Work Order ID: 82841

Parent Item: D350-567-023

Parent Item Name: Replacement Window, Large

Start Date: 4/10/12

Required Date: 4/20/12

Start Qty: 1.00

Required Qty: 1.00

MS21042L08

Purchased

No

110

Each

408.0000

22,

22

Nut

Location

Loc Qty

Loc Code

ST300

408

120833

158

121444

250

120833

12/04/24

200

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Shop Packet Print

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5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 SQ. YD	2 SQ. YD	2 SQ. YD			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET